

## **Basis Formulas**

Formula For:	Word Formula:	Letter Formula:
FLUID PRESSURE In Pounds/Square Inch	Pressure = Force (Pounds) Unit Area (Square Inches)	P = F/A or psi = F/A
FLUID FLOW RATE In Gallons/Minute	Flow Rate = Volume (Gallons) Unit Time (Minute)	Q = V/T
FLUID POWER In Horsepower	Horsepower = Pressure (psi) x Flow (GPM) 1714	hp = PQ/1714

## Fluid Formulas

Formula For:	Word Formula:	Letter Formula:	
VELOCITY THROUGH PIPING In Feet/Second Velocity	Velocity = \frac{.3208 \times Flow Rate through I.D. (GPM)}{Internal Area (Square Inches)	V = .3208Q/A	
COMPRESSIBILITY OF OIL In Additional Required Oil to Reach Pressure	Additional Volume = $\frac{\text{Pressure (psi) x Volume of Oil under Pressure}}{250,000 \text{ (approx.)}}$	V <sub>A</sub> = PV/250,000 (approx.)	
COMPRESSIBILITY OF A FLUID	Compressibility = 1  Bulk Modulus of the Fluid	C(B) = 1/BM	
SPECIFIC GRAVITY OF A FLUID	Specific Gravity = Weight of One Cubic Foot of Fluid Weight of One Cubic Foot of Water	SG = W/62.4283	
VALVE (Cv) FLOW FACTOR	Valve Factor = $\frac{\text{Flow Rate (GPM)}\sqrt{\text{Specific Gravity}}}{\sqrt{\text{Pressure Drop (psi)}}}$	$Cv = (Q\sqrt{SG})/(\sqrt{\Delta \rho})$	
VISCOSITY IN CENTISTOKES	For Viscosities of 32 to 100 Saybolt Universal Seconds:  Centistokes = .2253 x SUS - $\left(\frac{194.4}{SUS}\right)$	CS = .2253 SUS - (194.4/SUS)	
	For Viscosities of 100 to 240 Saybolt Universal Seconds:  Centistokes = .2193 x SUS - $\left(\frac{134.6}{\text{SUS}}\right)$	CS = .2193 SUS - (134.6/SUS)	
	For Viscosities greater than 240 Saybolt Universal Seconds:  Centistokes = $\left(\frac{SUS}{4.635}\right)$	CS = SUS/4.635	

Note: Saybolt Universal Seconds can also be abbreviated as SSU.